



Installation
 Tightening torque (M6) : 70.8-88.5 in-lb (8 - 10 N-m)
 Tightening torque (M5) : 20.4-30.9 in-lb (2.3 - 3.5 N-m)

REV.	DATE	DESCRIPTION	THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL, IS SUBMITTED IN CONFIDENCE, AND IS PROPRIETARY INFORMATION OF PULSEROLLER AND SHALL BE USED ONLY IN CONNECTION WITH AND PERFORMANCE OF THE CONTRACT OF WHICH THIS DRAWING FORMS A PART, AND SHALL NOT, WITHOUT PULSEROLLER PRIOR WRITTEN APPROVAL, BE REPRODUCED OR IN ANY OTHER WAY USED IN WHOLE OR IN PART BY OTHERS.
A	21-MAY-2020	CONVERTED TO METRIC, UPDATE TITLE BLOCK	DATE: 21-MAR-2015
B	05-APR-2021	ADDED N-M TO INSTALLATION TORQUE	DESIGNED BY: JPK
			CHECKED BY:
			SCALE: NONE
			SHEET: 1 OF 1
			TITLE: FIXING BRACKET - FLAT UP STANDARD
			PART NUMBER PR-D-30H-FU-N
			FOR: SENERGY ACCESSORIES
			PULSEROLLER STANDARDS
			DWG. NO: PR-D-30H-FU-N
			REV: B

