



Precaution  
 Tightening toruque(M6) : 70.8-88.5(Lbf in)  
 Tightening toruque(M5) : 20.4-30.9(Lbf in)



		THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL, IS SUBMITTED IN CONFIDENCE AND IS PROPRIETARY INFORMATION OF INSIGHT AUTOMATION INC. AND SHALL BE USED ONLY IN CONJUNCTION WITH, AND PERFORMANCE OF, THE CONTRACT OF WHICH THIS DRAWING FORMS A PART, AND SHALL NOT, WITHOUT INSIGHT AUTOMATION, INC. PRIOR WRITTEN APPROVAL, BE REPRODUCED OR IN ANY OTHER WAY USED IN WHOLE OR IN PART BY OTHERS.		DATE: 03/21/2014	CUST.NO:	TITLE: SENERGY SHORT BRACKET POINT UP FIXING BRACKET
				DESIGNED BY:	EST.NO:	FOR: CONTROL DRAWING
				CHECKED BY:	ORD.NO:	
					SCALE: NONE	
REV.	DATE	DESCRIPTION	✓		SHEET: 1	DWG. NO: PR-D-30H-PU-N-ST