Precautions

- Tightening torque (M5): 20.4-30.9 (lbf in)
- Tightening torque (M6): 70-88.5 (lbf in)

Hexagon nuts (M5) with spring washer (M5x14)
Cross recessed pan head screws

Level bolt

Hexagon nuts with flange (M6)
Point up bracket (base)
Point up bracket (slide)

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FOR:
DWG. NO: PR-D-30H-PU-N-ST
DATE: 21-MAR-2015
FIXING BRACKET - POINT UP SHORT
SENERGY ACCESSORIES
PULSEROLLER STANDARDS

DESIGN: A
DRAWING NO: 4-040-PU-N-ST

PREPARED TO ENGINEER
TITLE BLOCK
A 4-040-PU-N-ST

Tightening torque (M6): 70-88.5 (lbf in)
Tightening torque (M5): 20.4-30.9 (lbf in)