1. SCOPE:

THIS SOURCE CONTROL DRAWING COVERS THE DETAILED REQUIREMENTS FOR FABRICATING THE STANDARD .5 METER MOTOR EXTENSION CABLE FOR 9 PIN JST EQUIPPED MOTORIZED DRIVE ROLLER

2. APPLICABLE DOCUMENTS:

NONE

3. REQUIREMENTS:

REQUIREMENTS SHOWN ARE FOR A SINGLE INDIVIDUAL CABLE ASSEMBLY

4. QUALITY:

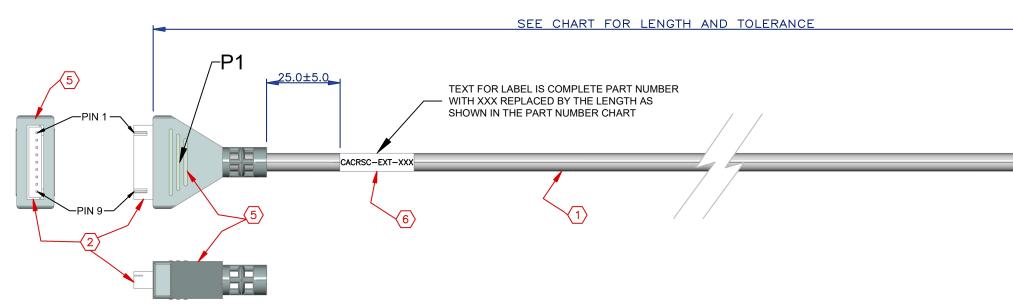
CABLE SHALL NOT HAVE ANY OPEN OR SHORT CONNECTIONS BETWEEN PINS, NO MIS-WIRING, OR NO INTERMITTENT FAILURES CABLE SHALL BE CONTINUITY CHECKED ON ALL PINS CABLE SHALL HAVE 300 VDC TEST, INSULATION RESISTANCE OF 5 MΩ MINIMUM, AND CONDUCTANCE RESISTANCE OF 5.0Ω MAXIMUM BUYER RESERVES RIGHT TO TEST ANY PIECE FOR COMPLIANCE TO THESE REQUIREMENTS AND RETURN FOR CREDIT OR REPLACEMENT OF ANY NON-CONFORMING ITEM

5. PREPARATION FOR DELIVERY:

CABLES ARE NOT TO BE INDIVIDUALLY PACKAGED AND ARE TO BE PACKAGED IN SINGLE BAGS OF 10 PIECES EACH

	BILL OF MATE					
REF	QTY	MANUFACTURER	PART NUMBER			
1	500 mm	BELDEN OR EQUIV.	9423 OR EQUIV	CABLE, 22 AV		
2	1	JST	B9B-XH-A	HEADER, 2.5		
3	9	JST	SXH-001-T-PO0.6	TERMINAL, C		
4	1	JST	XHP-9	CONNECTOR		
5	1			PVC MOLD, T		
6	1	BRADY OR EQUIV	PS-375-2W-S	LABEL, HEAT		

PART NUMBER CHART					
PART NUMBER	LENGTH [mm]	TOLERANCE			
CACRSC-EXT-050	500	-0 / +5			
CACRSC-EXT-100	1000	-0 / +5			
CACRSC-EXT-150	1500	-0 / +5			
CACRSC-EXT-200	2000	-0 / +5			



SOURCE CONTROL DRAWING

PART NUMBER: SEE PART NUMBER CHART

PART DESCRIPTION: CABLE, MOTOR EXTENSION, [SEE LENGTH IN PART NUMBER CHART]

А	19-APR-2020	UPDATED TITLE BLOCK		THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL, IS SUBMITTED IN CONFIDENCE.	DATE: 31-M	AR-2009
					DESIGNED BY:	JPK
				CONJUNCTION WITH AND PERFORMANCE OF THE CONTRACT OF WHICH THIS DRAWING	CHECKED BY:	
				FORMS A PART, AND SHALL NOT, WITHOUT PULSEROLLER PRIOR WRITTEN APPROVAL, BE REPRODUCED OR IN ANY OTHER WAY USED	SCALE:	NONE
REV.	DATE	DESCRIPTION	\checkmark		SHEET:	1 OF 1

ERIAL

DESCRIPTION

WG, 9 COND., UNSHIELDED, PVC JACKET, 150V, 80°C

5MM SPACING, MALE, 9 PIN, 3A

CRIMP STYLE, 3A

R HOUSING, 2.5MM SPACING, FEMALE, 9 CIRCUIT, 3A TYPE 45P

T-SHRINK SLEEVE, 2 in. X .125 X .320

WIRING CHART				
P1 PIN	P2 PIN	WIRE COLOR		
1	1	YELLOW		
2	2	BLUE		
3	3	RED		
4	4	WHITE		
5	5	BLACK		
6	6	VIOLET		
7	7	ORANGE		
8	8	GREEN		
9	9	BROWN		

