



**Installation**

Tightening torque (M6) : 70.8-88.5 in-lb (8 - 10 N-m)

Tightening torque (M5) : 20.4-30.9 in-lb (2.3 - 3.5 N-m)



**PULSEROLLER**  
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| REV. | DATE        | DESCRIPTION                             |
|------|-------------|---|
| A    | 21-MAY-2020 | CONVERTED TO METRIC, UPDATE TITLE BLOCK |
| B    | 05-APR-2021 | ADDED N-M TO INSTALLATION TORQUE        |
| C    | 10-APR-2024 | UPDATED M5 FASTENERS                    |

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|              |             |
|--------------|-------------|
| DATE:        | 21-MAR-2015 |
| DESIGNED BY: | JPK         |
| CHECKED BY:  |             |
| SCALE:       | NONE        |
| SHEET:       | 1 OF 1      |

|          |   |        |
|----------|---|--------|
| TITLE:   | FIXING BRACKET - POINT UP STANDARD<br>PART NUMBER PR-D-30H-PU-N |        |
| FOR:     | SENERGY ACCESSORIES<br>PULSEROLLER STANDARDS                    |        |
| DWG. NO: | PR-D-30H-PU-N   | REV: C |